

Garant

HSS boring bar AH.. SVUCL 93°, for indexable inserts VC.., left-hand, Shank Ø / insert size: 25/16mm



Order data

Order number	261335 25/16
GTIN	4045197654069
Item class	21T

Technical description

ISO code toolholder	AH25R SVUCR/L16
Head length L_1	25.5 mm
Centre offset L_3	17 mm
Pack of insert screws	269028 8
Minimum pre-drill $\varnothing D_{min}$	31.5 mm
suitable indexable insert	VC.. 1604..
Insert size	16 mm
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	93 degrees
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	5×D
Tool material	HSS
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15